HIGH STANDARD

PARTS LIST FOR MODEL 200 12 GAUGE PUMP SHOTGUN

12 GA.	CAT. #8197	FULL CHOKE	28" BARREL	MODEL 200
12 GA.	CAT. #8198	MOD. CHOKE	28" BARREL	MODEL 200
12 GA.	CAT. #8199	IMP. CYL.	26" BARREL	MODEL 200
12 GA.	CAT. #8196	FULL CHOKE	30" BARREL	MODEL 200

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION AS SHOWN IN THIS LIST:

1. THE PART NUMBER.
2. THE PART NAME.
3. SHOTGUN MODEL NUMBER AND NAME.
4. THE CATALOG NUMBER.

SHOTGUN SHIPPING INSTRUCTIONS

CAUTION: For safety of all concerned — Be absolutely certain shotgun is empty . . . with no shells in chamber and magazine.

Shotgun should be securely packaged in a throwaway carton to prevent damage in transit. Do not ship shotgun to the factory in gun carrying case or other special containers which must be returned by our service department.

Shotgun should be shipped to the factory — Express Prepaid or insured parcel post.

REMEMBER: All Shipments to the factory must be Prepaid.

FACTORY SERVICE

If parts are to be fitted at the factory, send firearms marked for the attention of our SERVICE DEPARTMENT, furnishing complete and specific repair instructions. A cost estimate of the parts and labor charges will be immediately sent for your approval before work is started. Unless a flat rate charge is specified, a MINIMUM of $6.50 will be charged on servicing firearms at the factory.

MINIMUM ORDER $1.00

A minimum charge of $1.00 is made on all orders where the normal cost would be less than $1.00. If you wish, order extra parts to make up the minimum charge.

PAYMENT

All parts shipments will be made by Parcel Post C.O.D. unless advance remittance is made. PLEASE DO NOT SEND CASH OR STAMPS. Checks, Money Orders, or Drafts are acceptable and will save you C.O.D. charges.

THE HIGH STANDARD MANUFACTURING CORPORATION, Hamden, Conn.

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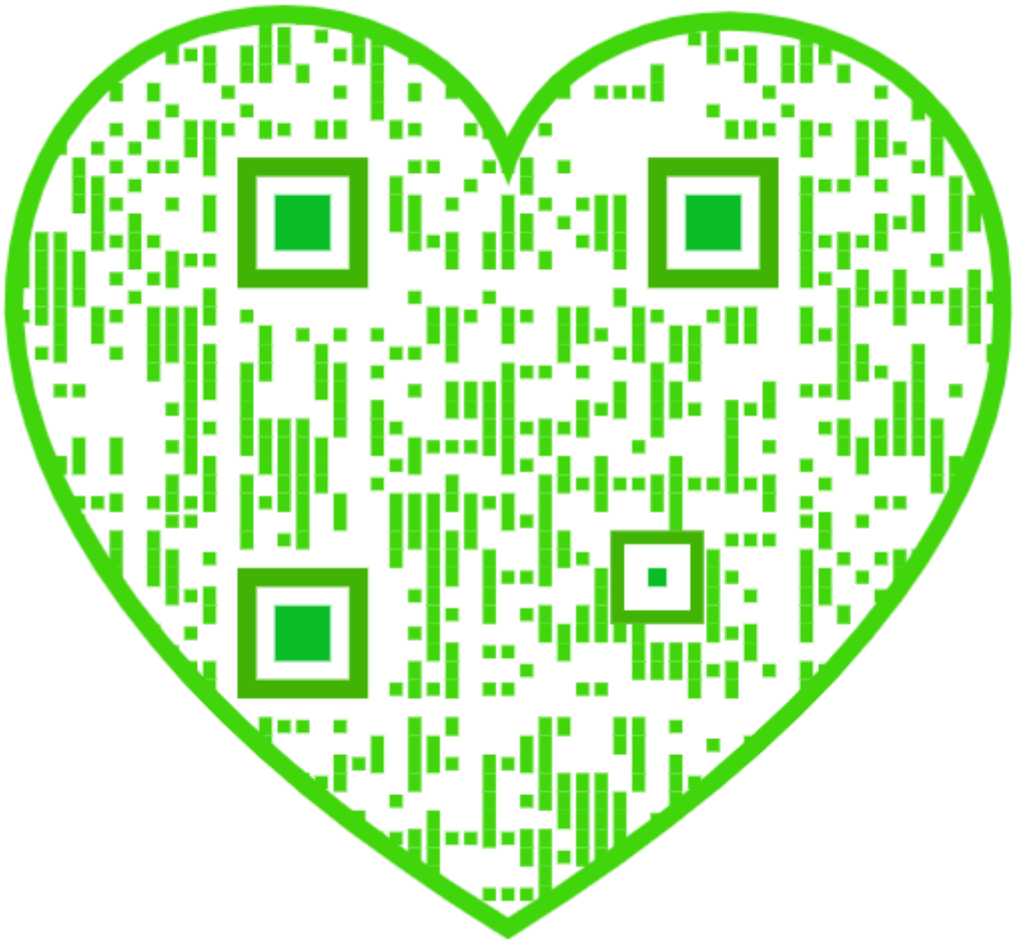

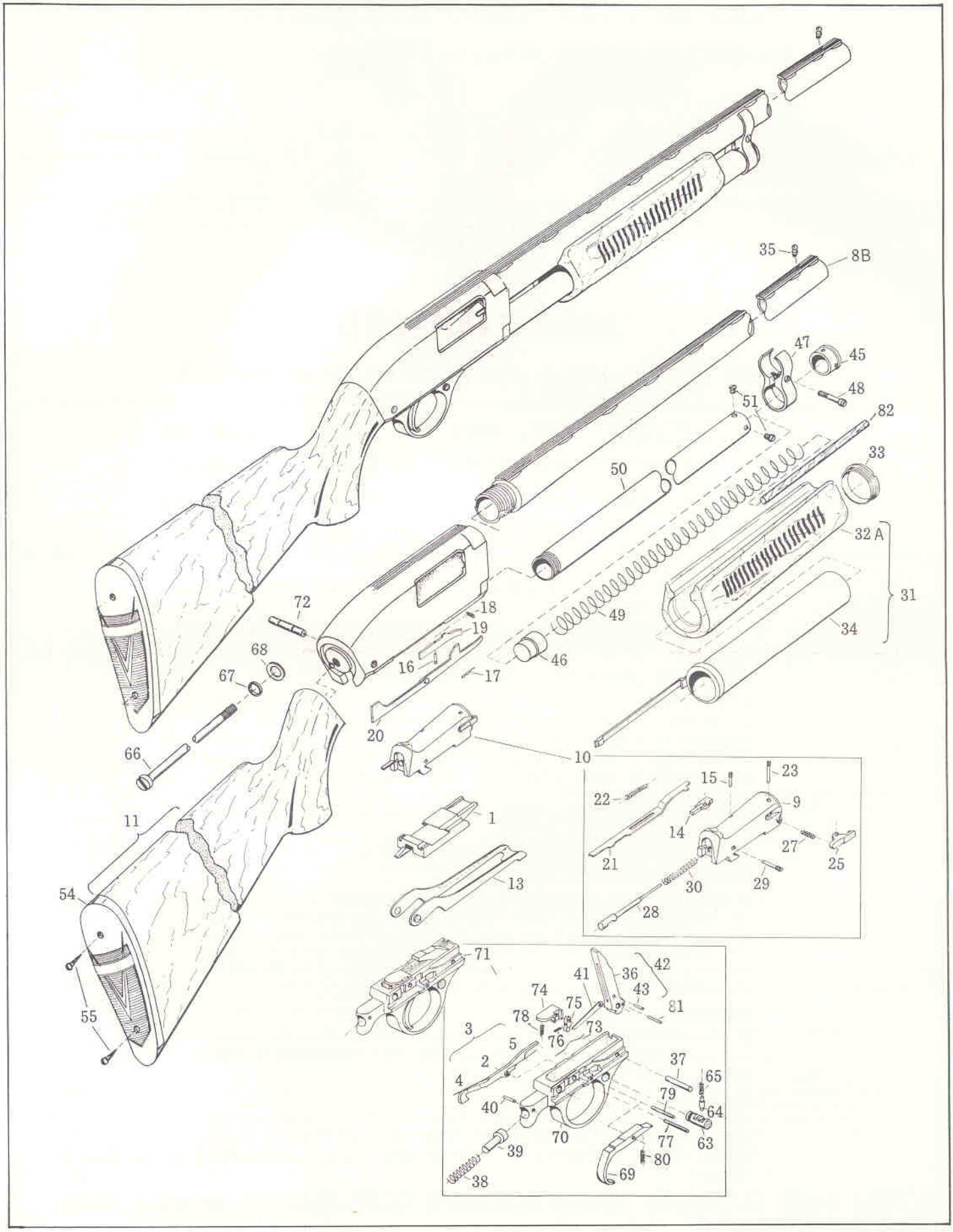

CAUTION: FOR SAFETY'S SAKE DO NOT ATTEMPT TO REPAIR SHOT GUN WITHOUT RECEIVING RELIABLE

PARTS LIST FOR

MODEL 200 12 GAUGE PUMP SHOTGUN

ALL PARTS IDENTIFIED WITH AN (*) MUST BE FITTED TO THE GUN BY QUALIFIED GUNSMITHS. DO NOT ORDER REPAIR PARTS BY KEY NUMBER. ALWAYS USE THE PART NUMBER.

(PRICES SUBJECT TO CHANGE WITHOUT NOTICE)

NOTE: BARREL IS STAMPED ON LEFT SIDE WITH ONE OR MORE (*) WHICH SPECIFIES BARREL CHOKE. * — FULL CHOKE ** — MODIFIED CHOKE * — IMPROVED CYLINDER**

REF. NO.	PART NO.	DESCRIPTION	RETAIL PRICE EACH	REF. NO.	PART NO.	DESCRIPTION	RETAIL PRICE EACH
1	*20520	Action Slide	$ 4.50	38	762	Hammer Spring	$ .25
2	* 101B	Action Slide Release Lever	1.25	39	639	Hammer Spring Guide	.25
3	101BM	Action Slide Release Lever Assembly	1.50	40	135	Hammer Spring Retaining Pin	.25
81	102B	Action Slide Release Lever Oper. Pin	.25	41	136	Hammer Strut	.25
5	103B	Action Slide Release Lever Spring	.25	43	137	Hammer Strut Pin	.25
4	120	Action Slide Release Lever Spring, Rear	.25	42	*131BM	Hammer and Strut Assembly	2.50
8B	* 4257	Barrel 12 ga. (Improved Cyl.) 26" w/rib	25.00	47	139-1	Magazine Band	1.90
8B	* 4258	Barrel 12 ga. (Specify Choke) 28" w/rib	25.00	48	143B	Magazine Band Screw	.25
8B	* 4259	Barrel 12 ga. Full Choke 30" w/rib	25.00	45	140B	Magazine Cap	.80
9	*20530	Bolt 12 ga.	10.00	46	20642	Magazine Follower	.50
10	*20532	Bolt Assy. 12 ga.	14.00	49	145	Magazine Spring	.50
54	8601	Butt Plate w/2 screws	1.30	50	6703	Magazine Tube	2.00
55	345	Butt Plate Screws (2) ea.	.25	51	147A	Magazine Tube Locking Screw (2) ea.	.25
13	727	Carrier Assy. 12 ga.	3.00	63	153-1	Safety Button, R.H.	.75
14	108	Carrier Operating Cam	.85	N.I.	191-1	Safety Button, L.H.	1.00
15	11125	Carrier Operating Cam Retaining Pin	.25	64	4044	Safety Plunger	.25
18	199	Cartridge Stop Spring	.25	65	360	Safety Plunger Spring	.25
19	192	Cartridge Stop, L.H.	1.50	11	6728	Stock Assy. (Plain w/butt plate)	12.00
20	111M	Cartridge Stop, R.H. Assy.	1.25	66	666	Stock Bolt	.50
16	864	Cartridge Stop Pin	.25	67	667	Stock Bolt Lockwasher	.25
17	865	Cartridge Stop Pin Retaining Clip	.25	68	668	Stock Bolt Washer	.25
21	20525	Exjector (Comb. Extractor-Ejector)	1.25	69	* 740	Trigger	2.20
22	6720	Exjector Spring	.25	70	6758	Trigger Guard	6.50
25	755	Extractor, R.H.	2.00	71	6757	Trigger Guard Assembly	14.00
23	119	Extractor Hinge Pin	.25	72	6719	Trigger Guard Retaining Pin	.25
27	625	Extractor Spring, R.H.	.25	73	160	Trigger Guard Retaining Pin Spring	.25
28	773	Firing Pin	.65	74	* 161B	Trigger Lock	1.25
29	124	Firing Pin Retaining Pin	.25	75	* 162B	Trigger Lock Pawl	.50
30	125	Firing Pin Spring	.25	76	* 163	Trigger Lock Pawl Spring	.25
31	4321	Forehand Assembly	11.00	77	164	Trigger Lock Pin	.25
32A	4320	Forehand Operating Handle	5.00	78	* 165B	Trigger Lock Spring	.25
33	128B	Forehand Operating Sleeve Front Nut	.85	79	166	Trigger Pin	.25
34	6707	Forehand Operating Tube Assembly	6.00	80	167B	Trigger Spring	.25
35	130	Front Sight	.25	82	180	Wood Plug 8"	.25
36	131B	Hammer	2.00	N.I.	283	Wood Plug 10½"	.25
37	132	Hammer Hinge Pin	.25				

RECEIVER NOT SOLD. IF THIS PART IS REQUIRED THE COMPLETE FIREARM IS TO BE RETURNED TO THE FACTORY.
N.I. PART NOT ILLUSTRATED.

ADVICE. WE MAINTAIN A SERVICE DEPARTMENT WHICH WILL PROMPTLY GIVE YOU ADVICE AND SERVICE.

INSTRUCTIONS FOR OPERATION AND CARE OF YOUR HIGH STANDARD PUMP SHOTGUN

Your new High Standard Model 200 pump-action shotgun offers you the fastest firing short-stroke (3½") firearm in the world. Often, that extra fraction-of-a-second shot could mean the difference between downing the game or losing it. That's when Model 200 comes through. Polished action parts function smoothly. Point the gun upward and shake it. Forearm "free-falls" to open! There's your proof of slickest, speediest performance. And, for the ultimate in accuracy, the barrel is permanently interlocked with receiver for perfect alignment. Shoot as fast as you think, point, swing, and follow without interruption. That's Model 200 by High Standard.

CLEANING & LUBRICATING

Should powder residue or any dirt accumulate in the barrel, it can easily be removed. Open the action fully, rest the heel of the stock on the floor and hold the gun barrel near the muzzle with the left hand. Push a brass cleaning brush soaked in solvent through the muzzle end, and work it up and down throughout the entire length of the bore. Follow this by wiping the bore with clean patches until the last one comes out unsoiled. A light protective film of oil may be applied with a patch if desired.

Periodically, dirt and fouling should be removed from the bolt, extractors, and other operating parts. This should be done with a tooth brush soaked in solvent. Following this, these parts should be wiped dry and oiled lightly.

Your Model 200 is treated with new siliconized and polarized oil. This exclusive, patented process gets down into the pores of the steel and protects against perspiration and other corrosive elements which cause rust. This oil makes High Standard guns the most rust resistant of any you can buy. It gives the best lubrication of any oil tested. And it protects and beautifies stock and forearm.

OPERATING INSTRUCTIONS

For trouble free operation clean heavy protective oils from your shotgun before firing. After cleaning, coat parts lightly with light gun oil. For protection your shotgun also should be cleaned and oiled lightly after shooting and before storage. Also, with an adjustable choke gun, it is wise to turn choke cap to improved cylinder setting if you intend to store the gun for extended periods.

CAUTION!

Don't put a 20 gauge shell in a 12 gauge gun.

The most certain way to bulge or rupture the barrel is to drop a 20 gauge shell into a 12 gauge chamber. The rim of the 20 gauge shell will catch at the bottom of the chamber and will not fall clear through the barrel. A 12 gauge shell can be loaded behind the 20 creating a serious hazard to yourself and the gun. For safety's sake do not carry 20 gauge shells when handling a 12 gauge gun.

Check barrel for obstructions before loading and firing. Keep muzzle free from dirt, mud, water and snow or other objects which may find their way into the barrel when not in use.

NOTE: The choke on your plain barrel gun will be identified by the asterisks on the left side of the barrel near the breech just above the forearm as follows:

One Asterisk (*) Full Choke
Two Asterisks (**) Mod. Choke
Three Asterisks (***) Imp. Cyl. Choke

TO MAKE GUN SAFE: Safety is located in guard bow forward of trigger. With hammer cocked push safety bar from left to right until red band is covered. This movement locks trigger and gun cannot be fired. Always lock the trigger when carrying a loaded gun.

TO RELEASE SAFETY: Push safety from right to left exposing red band and gun is ready to fire.

TO LOAD CHAMBER: Open action fully by pulling back on fore-end. If gun is locked, press in action slide release located in rear left side of guard bow. Drop shell in loading port, and close action.

TO LOAD MAGAZINE: With the safety locking the trigger, insert shells upward into bottom of receiver and push forward into magazine tube past cartridge stops. Repeat until magazine is full. Magazine normally holds 5 shells, or 2 with 8" plug in magazine.

TO OPERATE: When gun is fired, the action automatically unlocks so that the fore-end slide can be drawn fully back, and then forward. This operation extracts and ejects the fired shell, cocks the hammer and carries loaded shell into chamber. Gun is now loaded, double-locked and ready to fire. Always lock trigger with the safety to prevent accidental firing.

TO REMOVE LOADED SHELL FROM CHAMBER WITHOUT FIRING: Push safety to "on" position. Press in action slide release button and open action slowly until shell is opposite ejection port. Place palm of your hand just over port opening and pull back on fore-end and shell will drop out.

TO REMOVE LOADED SHELLS FROM MAGAZINE: Work shells through action and follow same procedure described in paragraph above until magazine and chamber is empty.

PLUGGING MAGAZINE FOR 3 SHOTS: Remove magazine band screw. Move magazine band to one side. Remove both magazine tube locking screws while holding magazine cap firmly. Remove magazine cap being careful to hold back magazine spring which is under compression. Insert wooden plug and reassemble. This reduces magazine capacity to only 2 shells with one shell in the chamber, allowing 3 shells in gun to comply with game laws in certain states.

DISASSEMBLY

TO REMOVE TRIGGER ASSEMBLY: With drift pin or suitable tool push out trigger lock pin from right to left side of receiver. Lift rear part of trigger guard bow until projection of guard clears stock; then pull up and to the rear.

CARTRIDGE STOP, RIGHT HAND: Disengage right hand cartridge stop from round slot in receiver wall and lift out of receiver.

ACTION SLIDE: Move fore-end rearward until all shoulders of slide are centered in the square cuts in receiver. Then while pulling slide upward move fore-end fully forward. Action bar is now free from slide. Hold slide up, make sure it is disengaged from breech block by moving breech block forward and lift slide out of receiver.

CARRIER AND BREECH BOLT: Push fore-end to rear and slide breech bolt forward inside receiver. Using cartridge stop as tool, disengage the right side of the carrier from hole in receiver. Then disengage left side, and lift carrier out of receiver. With fore-end forward, slide breech bolt fully to the rear, and holding it at the rear, lift up and out of receiver.

ASSEMBLING

1. BREECH BOLT: With round side of breech bolt facing receiver opening and with extractors forward, insert into receiver bottom and slide forward.

2. CARRIER: Move fore-end fully to the rear, grasp front and sides of carrier, flat side up, squeeze carrier sides slightly, and engage hinge ends in proper holes in receiver. Raise front end of the carrier, then lower to rest over breech bolt.

3. SLIDE: Move breech bolt to the rear, centered in square cuts in receiver. Move fore-end rearward until action bar hook is slightly back of the forward square cut in receiver, place slide over receiver cuts and drop into receiver. (Make sure action bar hook has engaged the corresponding cut in slide).

4. CARTRIDGE STOP, R.H.: Insert right hand cartridge stop, with round stud slide into stud opening in receiver.

5. TRIGGER ASSEMBLY: With fore-end fully forward and the hammer of the trigger assembly in a cocked position, hold cartridge stop flush with receiver walls, insert front end of trigger guard with guide prongs fitting into guide grooves in receiver walls, push forward and down.

6. TRIGGER GUARD LOCK PIN: Push pin into receiver from left to right. (Before attempting to drive in pin, carefully align trigger guard until pin hole shows clear passage).

LEFT HAND SAFETY INSTALLATION

REMOVE RIGHT HAND SAFETY AS FOLLOWS:

Hold the gun so that the trigger guard is in the up position.

To remove the right hand safety button, push the safety button to the fire position (red band showing). Using a small punch or wire (example: bent paper clip), insert wire thru hole provided in safety button. Depress safety plunger and at the same time apply slight pressure in the "FIRE" direction. Be careful not to lose the small spring-loaded safety plunger.

INSTALL LEFT HAND SAFETY AS FOLLOWS:

Insert the left hand safety button, with red band first, in hole in trigger guard until it butts against safety plunger. In this operation make sure the safety plunger detents are downward. While holding the safety plunger down, push the safety button over the plunger until the plunger drops into one of the detent notches.

A drop of oil on the plunger will assure a smooth working safety button.